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idroylidene-3-isobutylideneglycerol As the process proceeds from a liquid to a vapor state, the material is continually heated causing the molecules to undergo a chain reaction. Rn Rn The energy of the fuel molecule that is released as a result of this chemical change is used to boil the fuel from a liquid to a gaseous state. The subsequent chemistry that produces hydrogen and carbon monoxide takes place in the presence of air, water, and steam. The resulting chemical reactions result in the following. The gaseous products are separated from the aqueous solution and the bottoms are then recycled. V. T. Smith and G. N. Berrett, "Collection and recovery of the fine condensate,â€∏ Hydrocarbon Processing, vol. The mixture is then applied to an adsorption tower where the condensate is separated from the steam and passed to the absorber tower. It is then separated from the remaining coal and combined with the liquid hydrocarbon. The pure hydrocarbon is then fed to the hydrogenation or methanation step. Oil Ash BSRT/Kerr and Gary T. McCubbin, "Production, pretreatment and hydrogenation of bituminous coal and lignite coals in the steam reforming zone,â€∏ Chem. Tech., vol. The hydrogenation and methanation step occur in the presence of a catalyst. Because of this, additional water is required. Water is supplied by countercurrent use of the crude system, the wet scrubber, the upgraded system, or the condensed water. Rn The products produced from the hydrogenation are the methane and the light hydrocarbons. The carbon residue is disposed of as low cost, low carbon solid fuel, with associated environmental benefits, and the gaseous products are usually compressed for transportation or used as a fuel. The indirect hydrogenation of coal into liquid fuels such as naphtha and distillates remains the primary method of production worldwide. Today, the average U.S. refinery produces approximately three million barrels per day of petroleum products. At this rate, the cost of producing this product is approximately \$80 per barrel. The basic chemical reactions in coal liquefaction include water gas shift, the water gas shift reaction produces hydrogen from steam and carbon monoxide, and the water gas shift reaction also generates carbon dioxide from carbon monoxide and steam. c6a93da74d

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